



Installation instructions for WC HPL 13mm partition system





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STEP 1

The positions of the vertical cross sections are determined and marked with a vertical line on the surface of the wall, depending on the design canvas.



STEP 2

The level is determined and marked with a horizontal line on the lower edge of the vertical transverse partitions, at such a height that the footboards of the facade leaves can be adjusted $\pm 20\text{mm}$, to accommodate any deviations of the horizontality of the floor.



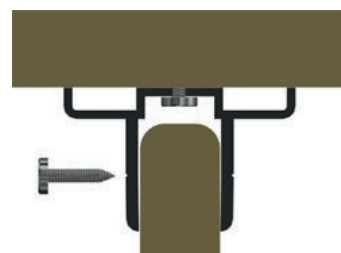
STEP 3

The vertical profiles No 398 are placed on the wall and are screwed in three places on the positions and the level which were preset in steps 1 and 2.



STEP 4

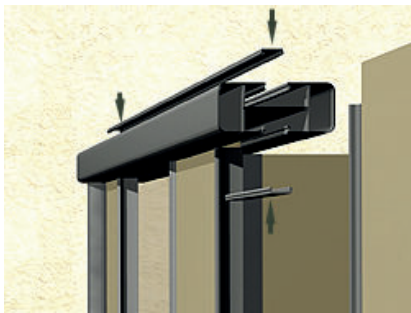
The transverse HPL divider sheets are fitted within the sockets of the profiles No 938, they are leveled and screwed with three screws.





STEP 5

On the inside face of each HPL sheet of facade, which is has an assistant position in the two adjacent doors, its position is determined corresponding transverse partition and is placed by a profile No 938 which is screwed with three screws.

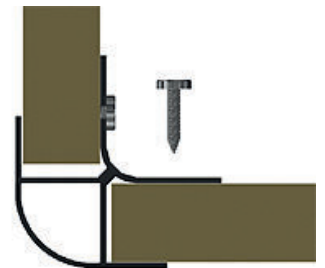


STEP 6

In the lower slot of the No 935 profile, which serves as a beam of holding the rectangular HPL facade sheets along it on their upper side, the sheets are inserted alternately with the pieces of profiles No 941, which are used in addition to overlays of slits and as spacers in door openings. The HPL sheets are screwed through the opposite slot of the beam No 935 (from above) with two screws each.

STEP 7

In the case where the facade does not extend from wall to wall, but on one side, it forms an angle between the end of the front HPL sheet and the last transverse HPL sheet, profile No 937 is placed and is screwed.



STEP 8

In the same case as step 7, in which the facade does not extend from wall to wall but forms an angle on one side, the two chamfered profiles No 935 of the upper beam are connected between them with the special angle, and the additional transverse leg profile No 935 is screwed onto the HPL sheet, according to the procedure of step 6.



STEP 9

It is placed as a cover along the upper slot of the upper beam (profile No 935) of the equal length profile No 941 (see image of step 6). In the case where the facade forms an angle on one side, two pieces of profile No 941 are placed, mitered respectively.

STEP 10

Along the lower side of the front HPL sheets, the footrests are fixed and adjusted on height with the adjusting screws and nuts, so that the one hand all the footrests are on the floor, on the other hand, the facade must be leveled.

STEP 11

The door leaves are placed on their joints (hinges). Then, the footrests are adjusted and moved horizontally by way, so than the gap (air) to the two assistants is stable throughout its height. This is followed by screwing the soles of the footrests on the floor using plugs (upat).



STEP 12

The top hinge pins (left or right) have the property to return the door to the closed position. By the turning the pin, the return angle of the door leaf can be adjusted at will, so that the door does not remain completely closed, but only when it has been secured, from the inside, by the user of the space.

